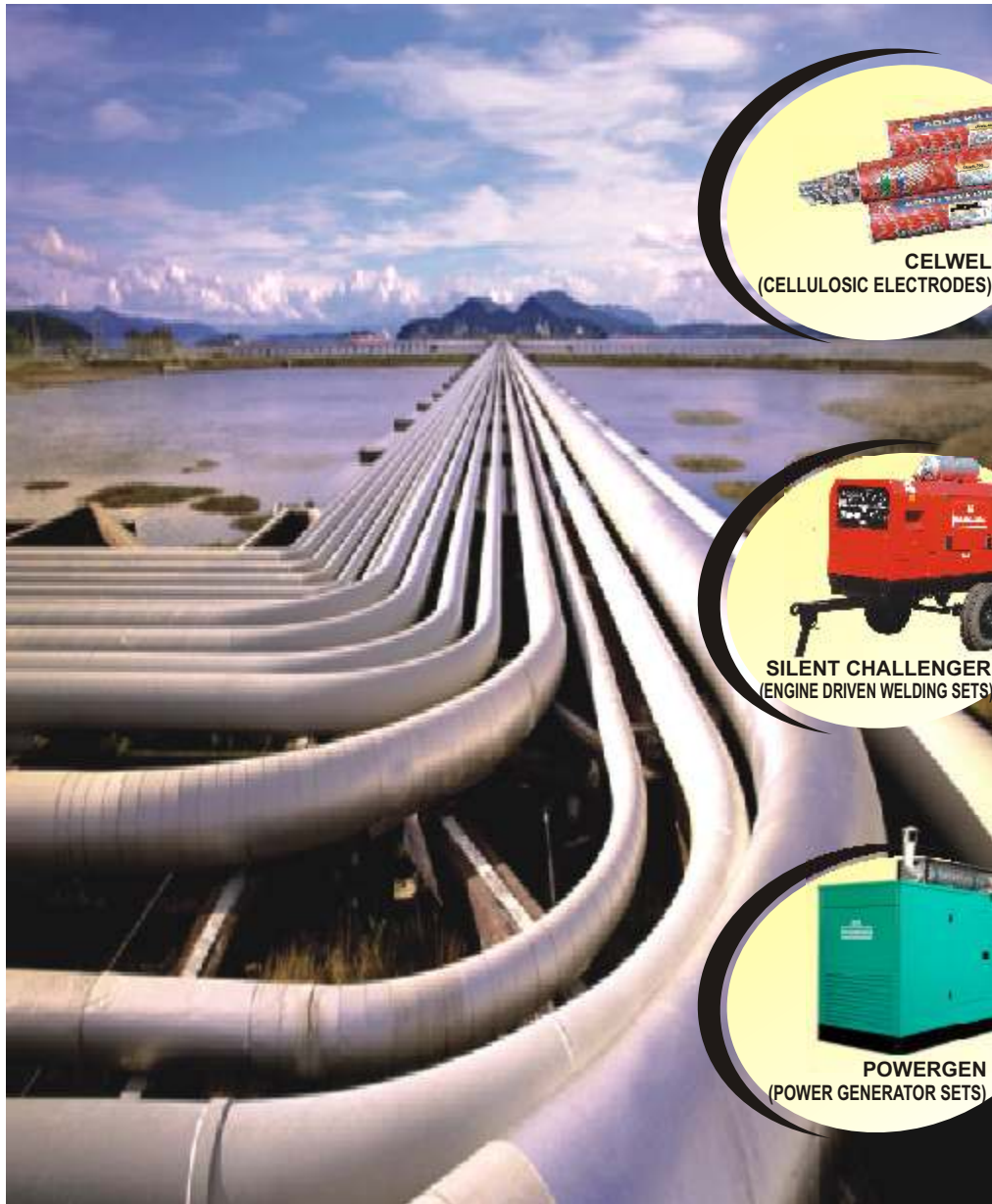


PIPE WELDING

Complete Pipeline Welding Package
from
ADOR WELDING LIMITED



A world class range of
Welding Consumables, Equipment & Power Generators



India's Welding Power House

ADOR WELDING LIMITED





India-in fast forward mode

The Indian economy is experiencing fundamentally strong growth, driven primarily by its Manufacturing sector.

The **ADOR Group**, has in the last five years made substantial new investments in sectors which are ready to be harvested for sustained growth.

Technologies have been upgraded to meet, or even exceed, global benchmarks, manufacturing plants have been re-engineered to a world class blue print, product offerings have been re-configured in line with core specializations and user needs.

The Marketing organization in each Group Company has been re-vitalized to provide customer driven, consultative selling and services.

The Companies have a wealth of soft skills and “solutions based engineering experience” and are strongly placed to leverage on the many opportunities opening up in India and in overseas markets where the Group has a growing presence.

ADOR Group Business Spectrum

- **ADOR WELDING LIMITED**
 - **MJSUITE - Metal Joining Processes and Solutions**
 - **Software Solutions**
 - **Hardware Solutions**
 - **PROEN - Project Engineering Solutions**
 - **ENSOL - Energy Management Solutions**
- **ADOR FONTECH LIMITED**
 - **Life Enhancing Solutions For Industrial Components**
- **ADOR POWERTRON LIMITED**
 - **The Pulse of Technology in Power Electronics**
- **ADOR MULTIPRODUCTS LIMITED**
 - **Personal Care Products**
 - **Distribution of Welding and Welding Related Products**



ADOR WELDING LIMITED

MJSUITE

Comprehensive range of Metal Joining Process and Solutions. Hardware & Software Solutions to bridge the gap from welding knowledge to fabrication

The MJSUITE hardware solutions bouquet covers a very wide range of industries and applications including: Petrochemicals and Refineries, Pipelines, Steel & Mining, Surface Transportation-Automotive & Railways, Nuclear, Space and Defence applications, Heavy Engineering, Chemicals and Power Plants, Shipbuilding and Shipping, Infrastructure, Food Processing and so on.



PROEN

Specialized Project Engineering Solutions

Areas of Specialization

- **Combustion Engineering**
 - Burners for Industrial Applications.
 - Turnkey Projects in Flare Systems.
- **Thermal Engineering**
 - Furnaces for Industrial Applications.
 - Turnkey Projects for Cremators Electrical / Gas / Oil fired.
 - Incinerators Industrial / Bio-Medical.
 - Ladle / Tundish Heating Stations.
- **Fabrication Engineering**
 - Pressure Vessels.
 - Columns & Reactors.
 - In SS 304 / 304L / 316 / 316L / incolloy and the like.



ENSOL

Energy Management Solutions

Efficient Electrical Energy Management Solutions for Commercial and Industrial Applications

- **POWERGEN** - Power Generator Set
- **BRUALT** - Brushless Alternators





THE ADOR WELDING TRACK RECORD

For Pipeline Welding

Ador Welding has over the years, brought in some of the most advanced technologies to provide the right combination - be it for electrodes, fluxes, wires or power sources.

To cater to the high end cellulosic electrodes and fluxes, in addition to its welding consumables, the company has put up a new configuration of dedicated manufacturing facilities with equipment for R&D and testing on par with plants and facilities offered by the leading world suppliers of pipeline welding products.



Raw materials have been developed to meet international standards and sourced from the very best international suppliers.

Necessary Approvals from the international welding authorities have been obtained for every product offered to our valued customer.

Test reports are available for inspection & to satisfy the customer that the products conform to the critical specifications laid down by the API 1104 CODE and certified by and in the presence of the approving authority inspectors.

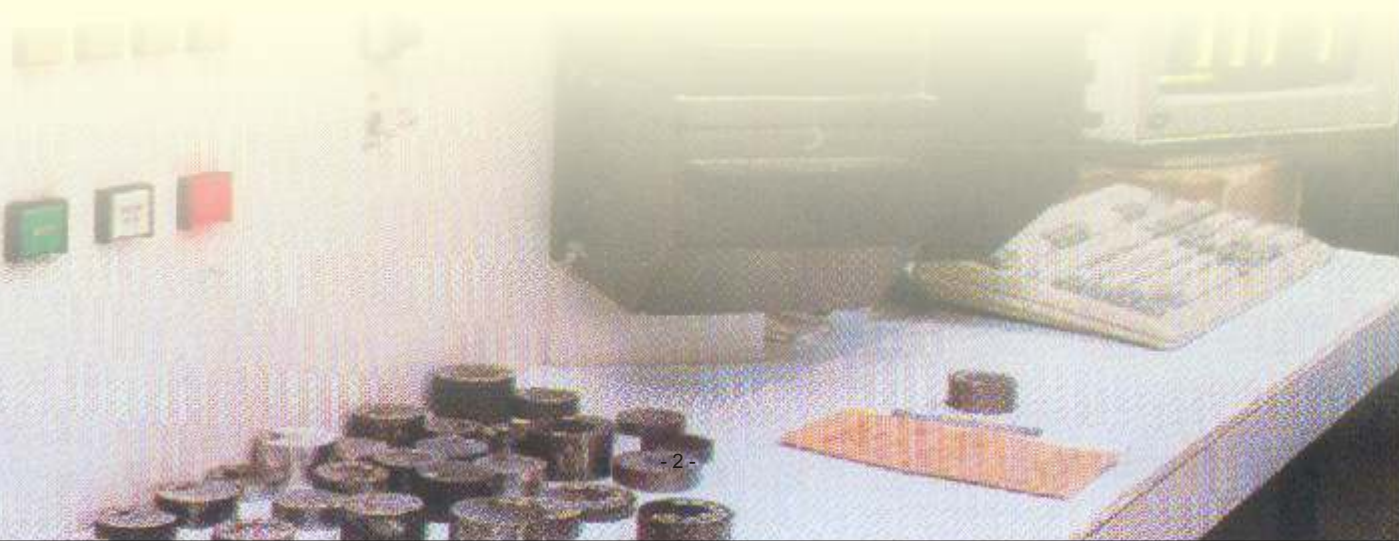
PQR procedures have been fulfilled, demonstrating the ability of the product to meet all the destructive testing (DT) and non destructive testing (NDT) requirements.

India is on the pipeline map

As a valued customer, we know your commitment to critical quality and your contribution to putting India on the pipeline map of the world.

We in turn offer our total commitment and seek your support to put India on the **pipeline welding** map of the world.

We trust this will be the start of a long and meaningful partnership.



CELLULOSIC ELCTRODES



CELWEL Cellulosic Electrode for Pipe Welding



- All-position electrodes including vertical down.
- Ideal for cross-country pipeline welding (stove pipe welding technique or 6 GR applications).
- Deep penetrating forceful arc.
- Consistency in performance batch after batch. Welder-friendly.
- Covers the entire range of API pipe grades (X42 to X70) including root filling and capping runs.
- Moisture controlled.
- Test certificates with every batch & full support for Welding Procedure Qualification.
- Approved by leading agencies i.e. TOYO, PDIL, EIL, etc.
- International-quality packing (TIN packed, automatically sealed).



Celwel 60

Cellulosic Electrode for Pipe Welding

CLASSIFICATIONS

AWS A / SFA 5.1	E 6010	EN 499	E 423 C 25
IS 814	E C 5410		

APPROVED & CERTIFIED BY

TOYO	E 6010
PDIL	E 6010
EIL	E 6010

CHARACTERISTICS

Celwel 60 gives excellent arc stability, arc smoothness and very easy slag removal. Ideal for root pass and capping runs. It has exceptional all-positional operating characteristics, especially in vertical down (stove-pipe technique), giving X-ray quality welds even for pipe welding.

IDEAL FOR WELDING OF

Cross country pipelines subject to dynamic loading and mechanical restraint. Suitable for joining steels like A106GrA/B, API5LX42-X56.

MECHANICAL PROPERTIES - ALL-WELD

Condition	UTS	YS	Elong.% (L=4xd)	CVN Impacts, J	
	MPa	MPa		-20°C	-29°C
AW	480 - 580	380 - 460	24 - 29	70 - 90	48 - 56

AW: As-welded

WELD METAL CHEMISTRY, wt%

C - 0.06-0.20	S - 0.015 max.	
Mn - 0.4-0.7	P - 0.020 max.	Si - 0.20-0.50

PACKING DATA

Dia.,mm	5.0	4.0	3.2	2.5
Length,mm	350	350	350	350
Wt.per Tin, kgs	6	6	6	6
Tin / box	3	3	3	3
Wt.per box, kgs	18	18	18	18



Celwel 70-G

Cellulosic Electrode for Pipe Welding

CLASSIFICATIONS

AWS A / SFA 5.5	E 7010-G	EN 499	E 463 C 25
IS 814	E C 5410		

APPROVED & CERTIFIED BY

TOYO	E 7010-G
PDIL	E 7010-G
EIL	E 7010-G

CHARACTERISTICS

Celwel 70-G gives excellent arc stability, arc smoothness and very easy slag removal. Ideal for root pass and capping runs. It has exceptional all-positional operating characteristics, especially in vertical down (stove-pipe technique), giving X-ray quality welds even for pipe welding.

IDEAL FOR WELDING OF

Cross country pipelines subject to dynamic loading and mechanical restraint. Suitable for joining pipes of API5LX52 to X65.

MECHANICAL PROPERTIES - ALL-WELD

Condition	UTS	YS	Elong.% (L=4xd)	CVN Impacts, J	
	MPa	MPa		-20°C	-29°C
AW	530-595	450-500	22-27	40-50	30-50
PWHT	520-590	450-500	22-27	30-45	30-45

WELD METAL CHEMISTRY, wt%

C - 0.12 max.	S - 0.010 max.	Mo - 0.3-0.4
Mn - 0.4-0.8	P - 0.012 max.	Si - 0.1-0.3

PACKING DATA

Dia.,mm	5.0	4.0	3.2	2.5
Length,mm	350	350	350	350
Wt.per Tin, kgs	6	6	6	6
Tin / box	3	3	3	3
Wt.per box, kgs	18	18	18	18



Celwel 80-G

Cellulosic Electrode for Pipe Welding

CLASSIFICATIONS

AWS / SFA 5.5 E 8010-G

APPROVED & CERTIFIED BY

TOYO E 8010-G

PDIL E 8010-G

EIL E 8010-G

CHARACTERISTICS

Cellulose coated electrode for vertical-down welding of high strength, large and medium diameter pipelines. Especially recommended for hot passes, filler and capping. The deposited welds are of radiographic quality and meet API code requirements.

IDEAL FOR WELDING OF

High tensile pipe steels like API 5LX56, X60, X65 and X70. Also suitable for welding thin walled X 80 pipes.

MECHANICAL PROPERTIES - ALL-WELD

Condition	UTS	YS	Elong.%	CVN Impacts, J
	Mpa	Mpa	(L=4xd)	at minus 30°C in J
AW	550-670	460-565	19-24	30-50
PWHT	550-610	445-535	23-29	40-50
(620°C / 1hr)				

WELD METAL CHEMISTRY, wt%

C - 0.12 max.	S - 0.010 max.	Mo - 0.30 max.
Mn - 0.8-1.30	P - 0.012 max.	Si - 0.10-0.30
V - 0.15 max.	Ni - 0.40-0.80	

PACKING DATA

Dia.,mm	5.0	4.0	3.2	2.5
Length,mm	350	350	350	350
Wt.per Tin, kgs	6	6	6	6
Tin / box	3	3	3	3
Wt.per box, kgs	18	18	18	18

SILENT DIESEL WELDING SETS



SILENT CHALLENGER SERIES

New Generation Diesel Engine Driven Silent Welding Sets Confirming to Latest CPCB Norms.



- Conforming to latest CPCB norms for noise & exhaust emission level.
- Versatile applications, including cross country, inplant pipe and tube welding.
- Ideal for heavy fabrication & site applications.
- Highly reliable even in hostile site conditions.
- Big savings in fuel and longer runs before next refueling.
- Specially proven with Cellulosic (6010 & 7018 types) and other special types of electrodes.
- Excellent Pre and Post Sales Services.
- Super Silent Operation.



SILENT CHALLENGER SERIES

New Generation Diesel Engine Driven Silent Welding Sets Confirming to Latest CPCB Norms.

TECHNICAL SPECIFICATIONS:

PARAMETER		UNIT	SILENT CHALLENGER 301	SILENT CHALLENGER 401	SILENT CHALLENGER 501	SILENT CHALLENGER 2x300
MODEL	Name					
Welding Generator type/description	Type	Brushless type, High Frequency Generator, Specially designed for constant current (CC) welding application, with Winding-less, Commutator-less, Magnet-less, Slip-ring less and Rotating diode-less Rotor for maintenance free and reliable operation.				
Operator		Single	Single	Single	Double	
Welding current range	Amps(DC)	40-300	50-400	50-500	30-600	15-300
OCV (max/min)	Volts (DC)	90/40	90/40	90/40	90	90
Welding Characteristics	Type	Constant Current (CC)	Constant Current (CC)	Constant Current (CC)	Constant Current (CC)	
Max. hand welding current @ 40 % Duty cycle		NA	NA	NA	600 @ 30 Volts max.	2 X 300 @ 32 Volts
Max. cont. hand welding current @ 60 % Duty cycle	Amps(DC)	300	400	500	500 @ 30 Volts max.	2X 250 @ 30 Volts
Current @ 100% duty cycle	Amps(DC)	230	310	400	400 @ 37 Volts max.	2X 200 @ 28 Volts
Insulation Class	Type	F	F	F	F	F
Diameter of coated electrode	mm	2.5 to 6.3	2.5 to 6.3	2.5 to 6.3	2.5 to 6.3	2.5 to 6.3
Generally conforms to	IS	2635	2635	2635	2635	2635
Welding Current adjustments / settings provided on the set	Type	Stepless welding current adjustment through potentiometer provided on front panel and Remote Control Unit with 10 mtr cable. Welding current range selector switch provided on the front panel of the set.				Single Range, stepless welding current adjustment through potentiometer provided on front panel and Remote Control Unit with 10 mtr cable.
ENGINE						
Make		Simpson	Simpson	Simpson	Simpson	
Type	Type	S217	S433	S433	S433	
Cylinder	Nos	2	4	4	4	
Rated Engine Speed	RPM	1800	1800	1800	1800	
Engine cooling	Type	Water cooled	Water cooled	Water cooled	Water cooled	
Engine rating	BHP	23 at 1800 rpm	45 at 1800 rpm	45 at 1800 rpm	45 at 1800 rpm	
Conforms to	standard	IS: 10002 / 81	IS: 10002 / 81	IS: 10002 / 81	IS: 10002 / 81	

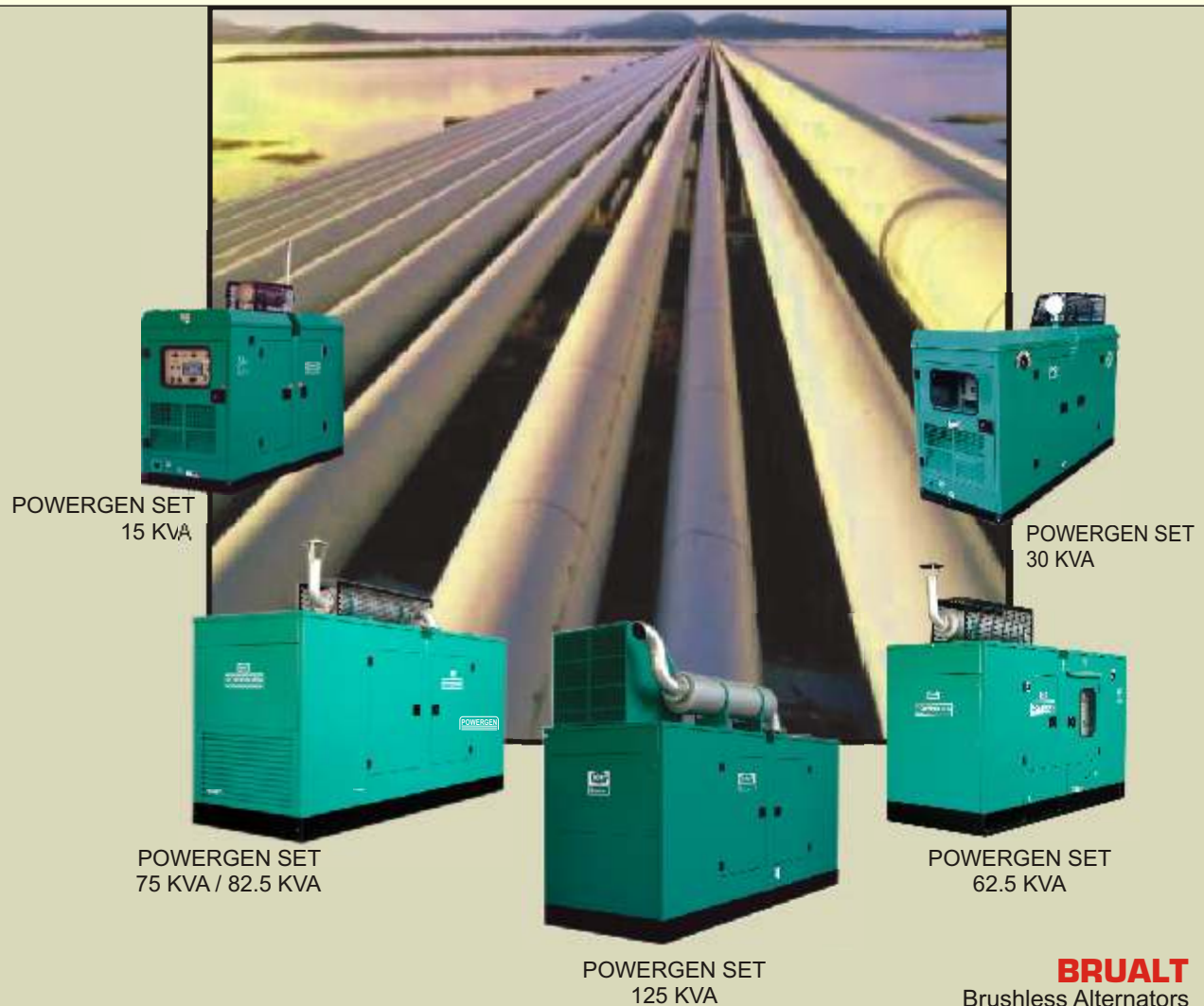
SILENT DIESEL WELDING SETS

Starting (12V)		Type	Electric start (Battery 12 V, 75AH)			
Fuel consumption	Litr/hr	3.3	4.5	4.8	4.5	
Fuel tank capacity	Ltrs.	36	70	70	70	
Meters/Gauges/Indicators _ Provided on set	Type details	Lube Oil Pressure gauge, Engine Coolant Temperature gauge, Battery charge ammeter and warning lamp Hour meter to indicate Hrs run, Fuel level Indicator gauge				
Engine safety protections ** Optional at Extra Price	Type	** Optionally provided with Auto shut off device for low lube oil pressure & high coolant temperature.				
CPCB Compliance		Meets CPCB compliance for Exhaust Emission and Noise Level within 75 dBA at 1 mtr as per CPCB specifications				
AUXILIARY POWER SOURCE (BUILT-IN) (* indicates ratings with simultaneous welding load)						
Voltage	Volts	415 / 240	415 / 240	415 / 240	415 / 240	
Rating (Three Phase)	KVA	10	* 10		18 (* 8 KVA max with 100% weld load)	
Rating (Single Phase)	KVA	3	* 3		6 (* 3 KVA max with 100% weld load)	
Phases	No.	3/1	3/1		3/1	
Output Plug sockets for Aux.output supply	Type	Weather proof Industrial output sockets 1 each for 3 phase 415 V and 1phase 230V supply provided				
GENERAL						
Dimensions & Weight.						
Length Skid Mounted	mm	2100	2500	2500	2500	
Width	mm	850	850	850	850	
Height	mm	1500	1500	1500	1500	
Weight (net)	kgs	1100	1200	1225	1200	
Length 2 W Trailer Mounted	mm	3050	3450	3450	3450	
Width	mm	1400	1400	1400	1400	
Height	mm	2075	2075	2075	2075	
Weight (net)	kgs	1250	1350	1375	1350	
Length 4 W Trailer Mounted	mm	3500	3900	3900	3900	
Width	mm	1400	1400	1400	1400	
Height	mm	2075	2075	2075	2070	
Weight (net)	kgs	1350	1450	1475	1450	
OPTIONAL ACCESSORIES (AT EXTRA COST)						
1000 Hr Engine maintenance kit	Code No.	64101105	6410104	6410104	6410104	
Welding accessories	Code No.	6400115	6400115	6400115	6400114	
Amp/Volt meter attachment	Type	DPAV 600 : 6400121	DPAV 600 : 6400121	DPAV 600 : 6400121	DPAV 400 : (6400151) DPAV 800 (6400122)	
Spark Arrester	Code No.	6410121	6410121	6410121	6410121	



POWERGEN Power Generator Set

Silent Power Generators with Brushless Alternators



BRUALT
Brushless Alternators

*Efficient and maintenance free
brushless alternators in the
range from 15 to 125 KVA*



- Tough, Tenacious, Reliable and Economical at site.
- Latest Designs Conforming to Environment Friendly CPCB Norms.
- Sets built with sound-proof acoustic canopy with fire resistant lining / foam, designed for ease of maintenance.
- Brushless maintenance free, operationally efficient DG Set. Micro-controller based AMF panel option available.
- Lower overall operating cost- less frequent lube oil changes.
- Stainless steel, rustproof hardware provided for entire canopy assembly.

Exclusive **ENSOL** Package

Total solutions provider

PRODUCTS FOR ENERGY MANAGEMENT & MONITORING

- POWERGEN sets conforming to CPCB norms.
- Open type power generating sets - Custom created for the overseas market.
- Brushless Alternators for Generator Original Equipment Manufacturers (GOEMs).
- POWERGEN sets ready to use as flood lights for uninterrupted night working at project sites.
- Electrical power controls-monitoring, tracking and instrumentation systems.
- Customized intelligence systems and controls for instant user-friendly interface on different loads. Provides minute by minute updates on abnormal load conditions like low power factor, single phasing etc. Also data logging, processing for analysis & self diagnosis thus minimizing downtime and providing substantial savings and gains in productive up-time.

COMPREHENSIVE SERVICE PACKAGE

- Operation and controls for all equipments from remote places using remote control as well as internet, intranet and other technological features.
- After sales and service through AMCs via Authorized Service Centres (ASC) available across India. Exclusive Site Service Shops (SSS) for projects even in remote areas.
- Consultation on optimized usage of sets for minimizing annual operating costs.



TECHNICAL SPECIFICATIONS FOR THREE PHASE POWER GENERATORS:
Alternator

MODEL	Unit	Powergen T 15	Powergen T 30
Type		Brushless	Brushless
Rating			
Three Phase	KVA	15	30
Rated Voltage			
Three Phase	VOLT	415	415
Voltage regulation	-	+/- 1%	+/- 1%
Duty rating	-	S1	S1
Altitude	Mtr	1000	1000
Ambient Temp.	Deg. C	40	40
Power factor Lag.	-	0.8	0.8
Generally conforms to	IS	4722/13364	4722/13364
Speed	RPM	1500	1500
Wave form Distortion	%	N.L.<2.5%	N.L.<2.5%
Degree of protection	IP	23	23
Overload Capacity	%	10% OL for 1 Hr. in 6 Hrs.	10% OL for 1 Hr. in 6 Hrs.
Max. Load unbalance	%	25%	25%
Short ckt Withstand capacity	-	3 times FLC for 3 Sec.	3 times FLC for 3 Sec.
Insulation	Type	H	H

TECHNICAL SPECIFICATIONS THREE PHASE POWER GENERATOR SETS
ENGINE

MODEL	Unit	Powergen T 15	Powergen T 30
Make - Ashok Leyland Ltd		ALL make ALGP G15.E5	ALL make ALGP W04D.E4
Exhaust pollution compliance	-	CPCB Norms	CPCB Norms
No of cyl.	-	2	4
Aspiration	-	NA	NA
Cooling	Type	Water	Water
Engine rating	BHP	21.8	43
Conforms to		ISO 3046	IS 10002
Starting (12 V)	Type	Electric	Electric
Fuel	-	Diesel	Diesel
Fuel consumption (@ 75% load)	Ltrs/hr.	2.85	5.39
Safety protections	-	Auto shut off in the event of low lub.oil Pressure & high Cyl. Head temp.	Auto shut off in the event of low lub.oil Pressure & high Cyl. Head temp.

GENERAL

MODEL	Unit	Powergen T 15	Powergen T 30
Fuel tank capacity	Ltrs.	65	90
Circuit Breaker	-	Yes	Yes
ELCB	-	No	No
AMF controller	-	Optional	Optional
Noise Level @	1 mtr	75 dbA	75 dbA
Output Receptacle	-	Yes	Yes

Dimension & Weights

MODEL	Unit	Powergen T 15	Powergen T 30
Skid Mtd.			
Length	mm	2400	2400
Width	mm	900	900
Height (incl. Silencer)	mm	1800	1850
Weight (net)	Kgs.	1050	1150

In view of continuous development, ADOR WELDING LIMITED reserves the right to modify/ change the design and / or the specifications without any prior notice

POWER GENERATOR SET

TECHNICAL SPECIFICATIONS FOR THREE PHASE POWER GENERATORS			
Alternator			
Powergen T 62.5	Powergen T 75 / T 82.5	Powergen T 125	Powergen T250
Brushless	Brushless	Brushless	Brushless
62.5	75	125	250
415	415	415	415
+/- 1%	+/- 1%	+/- 1%	+/- 1%
S1	S1	S1	S1
1000	1000	1000	1000
40	40	40	40
0.8	0.8	0.8	0.8
4722/13364	4722/13364	4722/13364	4722/13364
1500	1500	1500	1500
N.L.<2.5%	N.L.<2.5%	N.L.<2.5%	N.L.<2.5%
23	23	23	23
10% OL for 1 Hr. in 6 Hrs.	10% OL for 1 Hr. in 6 Hrs.	10% OL for 1 Hr. in 6 Hrs.	10% OL for 1 Hr. in 6 Hrs.
25%	25%	25%	25%
3 times FLC for 3 Sec.	3 times FLC for 3 Sec.	3 times FLC for 3 Sec.	3 times FLC for 3 Sec.
H	H	H	H
Powergen T 62.5	Powergen T 75 / T 82.5	Powergen T 125	Powergen T250
ALL make ALGP W04CT1.E4 CPCB Norms	ALL make ALGP 411TC.E4 CPCB Norms	ALL make ALGP 680TC.E4 CPCB Norms	ALL make ALGD 618.42D CPCB Norms
4	6	6	6
TCA	TC	TC	TCA
Water	Water	Water	Water
75.5	93	151	302.2
IS 10002	IS 10002	IS 10002	IS 10002
Electric	Electric-24 V	Electric-24 V	Electric-24 V
Diesel	Diesel	Diesel	Diesel
10.27	13.36	21.79	36.33
Auto shut off in the event of low lub.oil Pressure & high Cyl. Head temp.	Auto shut off in the event of low lub.oil Pressure & high Cyl. Head temp.	Auto shut off in the event of low lub.oil Pressure & high Cyl. Head temp.	Auto shut off in the event of low lub.oil Pressure & high Cyl. Head temp.
Powergen T 62.5	Powergen T 75 / T 82.5	Powergen T 125	Powergen T250
125	205	190	520
Yes	Yes	Yes	Yes
No	No	NO	NO
Optional	Optional	Optional	Optional
75 dbA	75 dbA	75 dbA	75 dbA
Yes	Yes	Yes	Yes
Powergen T 62.5	Powergen T 75 / T 82.5	Powergen T 125	Powergen T250
2800	3850	3850	5500
1150	1250	1600	1800
2100	2350	2700	3000
1900	2200	2500	7200

LOCATION, ADDRESS, E-MAIL, TELEPHONE & FAX NOS. OF AREA / TERRITORY / FIELD OFFICES

Location of Area / Territory / Field Offices	Address	E-mail	Tel. Nos.	Fax Nos.
Mumbai	Unit No.602, 6th Floor, Raheja Arcade, Plot No.61, CBD Belapur, Navi Mumbai - 400 614.	navimumbaiarea@adorians.com	(022) 2757 0099 2757 8770	(022) 2757 8770
Vasco	No. 3, 'Merces Towers' 1st Floor, Vaddem, Near KTC Bus Stand, Vasco-Da-Gama, Goa - 403 802.	vascoter@adorians.com	(0832) 2510 190	(0832) 2500 382
Pune	P. B. No. 2, Akurdi, Chinchwad, Pune - 411 019.	punearea@adorians.com	(020) 4070 6000 4070 6026	(020) 4070 6001 2747 3751
Nagpur	17, Ganesh Colony, Pratap Nagar Square, Opp. Gurukripa Super Bazar, Ring Road, Nagpur - 440 022.	nagpurter@adorians.com	(0712) 3299 172	(0712) 2287 363
Baroda	Suraj Plaza III, 7th Floor, Sayajiganj, Vadodara - 390 005.	baroda.area@adorians.com	(0265) 2362 335/285	(0265) 2361 851
Silvassa	Survey 59/11/1, Khanvel Road, Masat, Silvassa - 396 230.	--	(0260) 3632 287 3258 843	(0260) 2632 776
Ahmedabad	804-805, Sakar IV, Near Ellis Bridge, Ahmedabad - 380 006.	ahmedabadter@adorians.com	(079) 6661 2788 2657 9928	(079) 6661 2788
Jamnagar	504, 5th Floor, Swagat Building, Opp. Hotel Regency, Pandit Nehru Marg, Jamnagar- 361 008.	jamnagarter@adorians.com	(0288) 2665129	(0288) 2665129
Delhi	C-116, Naraina Industrial Area, Phase 1, New Delhi - 110 028.	delhi@adorians.com	(011) 4141 1049 4141 1106	(011) 2579 5529
Faridabad	151, 1st Floor, Om Shubham Tower, Neelam Bata Road, Faridabad - Haryana - 121 001.	faridabadter@adorians.com	(0129)4033 908	(0129) 4031 151
Ludhiana	Shanghai Tower, Firoz Gandhi Market, SCO 13, 2nd Floor, Opp. ICICI Bank, Ludhiana - 141 001.	ludhianater@adorians.com	(0161)5084 496	(0161) 5017 901
Jammu	H.No. 167, Post Office Gangyal, Jammu - 180 010.	--	09419185246	--
Sundernagar	Kamaksha Complex, 1st Floor, Near Humsafar Hotel, Sunder Nagar, Dist. Mandi, Himachal Pradesh - 174 401.	--	09816049001	--
Lucknow	Aakash Apartment, Block 2, 31 Gokhale Marg, Lucknow - 226 001.	lucknowarea@adorians.com	(0522) 3250 033 3250 034	(0522) 2209 795
Rihand	C/o. Raj Bhadr Singh, Ballabh Complex, Shop No.4, Auri More, Anpara, Sonbhadra - 231 220.	--	(05446) 274979	(05446) 274979
Haridwar	Jamna Palace Lane, Ranipur More, Haridwar - 249 401.	haridwarter@adorians.com	(01334) 265082 265083	(01334) 265082
Jaipur	309, Aishwarya Tower, Ajmer Road, Jaipur - 302 001.	jaipurter@adorians.com	(0141) 2220 833 2220 834	(0141) 2220 834
Kolkata	P-6, CIT Road, Scheme L.V. (Moulali) Kolkata - 700 014.	kolkata@adorians.com	(033) 2216 6585 2216 8400	(033) 2216 6587
Silchar	N. N. Datta Road, Opp. Jain Bhawan, Silchar - 788 001.	--	(03842) 245532	--
Guwahati	Dr. B.K.Kakoti Road, Kachari Basti, Opp. Indian Oil Corpn. Ltd, (AOD) Guwahati - 781 007.	guwahatiter@adorians.com	(0361) 2461 923 2461 936	(0361) 2461 936
Siliguri	Nanak Complex, 3rd Floor, Sevoke Road, Siliguri - 734 401.	--	09832094887	--
Jamshedpur	Shop No.4, 3rd Floor, Shatabdi Tower, 1 SNP Area, Sakchi, Jamshedpur - 831 001.	jamshedpur@adorians.com	(0657) 2427 851	(0657) 2223 104
Bhubaneshwar	Flat No.406, Nirmala Plaza, Forest Park, Bhubaneshwar - 751 009.	bhuvaneshwarter@adorians.com	(0674) 2595 743 2595 415	(0674) 2595 415
Rourkela	E-8, Chanda Housing Board Colony, Phase I, Rourkela-769 015		09861006160	
Indore	402, Apollo Trade Centre, Ambedkar Square, Geeta Bhavan -Chouraha, A.B.Rd, Indore - 452 001.	indore.area@adorians.com	(0731) 2494 220 4066 840	(0731) 4066 840
Bhopal	D-391, Minal Residency, J. K. Road, Bhopal (M.P)	--	(0755) 4093 710	(0761) 4015 444
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