



Brazing Fluxes
SILBRAZE F

SILVER BRAZING FLUX



CLASSIFICATION : AWS A/SFA 5.31 DIN 8511

FB3-F

F-SH 1

KEY FEATURES :

- Silver brazing flux
- Contains complex fluorides and boron components
- Excellent cleaning action and capillary flow
- Can be mixed with water and used in the paste form

TYPICAL APPLICATIONS :

- Brazing of steel, copper and silver

DIRECTION :

Before Use : Remove oil, grease or other contaminants from the surface to be brazed. Check pH in case of over shelf life. Shake well to homogenize.

After Use : Clean flux residue from brazed joint using hot water 60°C for best results. If hot water unavailable, room temperature water may also be used. Remaining flux to be kept in closed container. Although fluxes are milder to human hygienic care is recommended.

PHYSICAL PROPERTIES :

Form	Filler Metal Type	Activity Temperature Range, °C
Powder	B _{Ag} and B _{CuP}	650-870

PACKING DATA :

Packing Form	Wt/Bottle
Bottle	500 gms