



## CAG 9901

GOUGING and CUTTING



Electrode for cutting without Oxygen

### KEY FEATURES :

- Cutting electrode with special coating
- Special coating gives a stable arc during the cutting or piercing process
- The kerfs are clean and narrow
- Suitable for all positions
- Produce negligible slag

### TYPICAL APPLICATIONS :

- Cutting and piercing of steel, cast iron, copper materials, aluminium
- Excellent for burning rivets
- Dismantling work at sites
- Cutting out unwanted metal in foundry castings
- Oxyacetylene or compressed air need not be used

### PROCEDURE :

After striking the arc, swing the arc back and forth as in sawing. Maintain the motion and at the same time dig the arc deeper and deeper in to the metal. For piercing holes, push the arc in and out until the metal is pierced. Use DC with electrode negative for best results.

### POLARITY :

AC/DCEN

### PARAMETERS - PACKING DATA :

Ø x L, mm	Amperage, A	Wt./Carton, Kg	Net wt./Box, Kg
3.2 x 350	150-250	5	20
4.0 x 350	200-300	5	20
5.0 x 350	250-400	5	20