

Sub: We invite the nomination for

Welding Procedures & Qualifications (QA-2)

From: 18th to 20th November 2010

Dear Sir,

We invite your kind attention to the above programme scheduled in the month of November **2010**. This programme is designed and developed by the AIWT and use training material from renowned American Institute. Topics are well supported by the Video cassettes, workshop practices and case-studies. A Programme sheet is enclosed herewith for your kind perusal.

Our **QA-2** programme deals with Qualification, Documentation and Approval of Welding Procedures & Welder's Performance. This will enable your Managers, Senior Engineers and Engineers to deal with the demands placed by the Codes and Standards for welding. It will be useful for the industries having and preparing for ISO 9000, API, ASME, AWS or Company Certifications.

Seats for the participants may also be **reserved by Fax/Phone**. Admission will be provided on first-come-first served basis. For Course fees please contact us . Participants will have to make own arrangements for their lodging/boarding and local transport.

We continue to look forward to your active participation in our training programmes. If you require any further information, please feel free to write / fax / email vasantmarathe@adorians.com / aiwt@adorians.com to us. You may also visit us on our website <http://www.adorwelding.com>

Thanking you,

Yours faithfully,
For ADOR WELDING LIMITED

V.S.MARATHE
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WELDING PROCEDURES & QUALIFICATIONS (QA-2)

Conducted- during 18th to 20th November 2010

At-ADOR Institute of welding Technology
A-108 'H' Block MIDC-Pimpri,Punei 411018

| DAY | SESSION | PROGRAMME | FACULTY |
|--------|---------|--|---------|
| I | 09.30 | Welcome Address | |
| | 09.45 | Purpose of Welding Procedures & Qualifications | |
| | 11.15 | TEA | |
| | 11.30 | Welding Procedure Specification/PQR (3.1) | |
| | 01.00 | LUNCH | |
| | 01.30 | Procedure & Performance Qualification | |
| | 03.00 | TEA | |
| | 03.15- | Application of ASME Sec.IX | |
| | 04.45 | | |
| | II | 09.30 | Review |
| 09.45 | | Preparation WPS as per ASME Sec.IX (3.2) | |
| 11.15 | | TEA | |
| 11.30 | | Qualification as per ASME Sec.IX (3.3, 3.4) | |
| 01.00 | | LUNCH | |
| 01.30 | | Common causes of discontinuities related to internal inconsistencies and weld metal irregularities (4.4) | |
| 03.00 | | TEA | |
| 03.15- | | Common causes of discontinuities to weld and | |
| 04.45 | | base metal properties (4.5) | |
| III | | 09.30 | Review |
| | 09.45 | Introduction to Destructive Testing Methods (5.1) | |
| | 11.15 | TEA | |
| | 11.30 | Preparation of a WPS | |
| | 01.00 | LUNCH | |
| | 01.30 | Open Session | |
| | 03.00 | TEA | |
| | 03.15- | Course Evaluation & Valedictory function | |
| | 04.45 | | |