

Sub: We invite the nomination for

Welding Procedures & Qualifications (QA-2)

From: 18th to 20th November 2010

Dear Sir,

We invite your kind attention to the above programme scheduled in the month of November **2010**. This programme is designed and developed by the AIWT and use training material from renowned American Institute. Topics are well supported by the Video cassettes, workshop practices and case-studies. A Programme sheet is enclosed herewith for your kind perusal.

Our **QA-2** programme deals with Qualification, Documentation and Approval of Welding Procedures & Welder's Performance. This will enable your Managers, Senior Engineers and Engineers to deal with the demands placed by the Codes and Standards for welding. It will be useful for the industries having and preparing for ISO 9000, API, ASME, AWS or Company Certifications.

Seats for the participants may also be **reserved by Fax/Phone**. Admission will be provided on first-come-first served basis. For Course fees please contact us . Participants will have to make own arrangements for their lodging/boarding and local transport.

We continue to look forward to your active participation in our training programmes. If you require any further information, please feel free to write / fax / email vasantmarathe@adorians.com / aiwt@adorians.com to us. You may also visit us on our website <http://www.adorwelding.com>

Thanking you,

Yours faithfully,
For ADOR WELDING LIMITED

V.S.MARATHE
Manager (AIWT)
Mo: 09552592568
Tel : 020-40706316

WELDING PROCEDURES & QUALIFICATIONS (QA-2)

Conducted- during 18th to 20th November 2010

At-ADOR Institute of welding Technology

A-108 'H' Block MIDC-Pimpri,Punei 411018

DAY	SESSION	PROGRAMME	FACULTY
I	09.30	Welcome Address	
	09.45	Purpose of Welding Procedures & Qualifications	
	11.15	TEA	
	11.30	Welding Procedure Specification/PQR (3.1)	
	01.00	LUNCH	
	01.30	Procedure & Performance Qualification	
	03.00	TEA	
	03.15-	Application of ASME Sec.IX	
	04.45		
	II	09.30	Review
09.45		Preparation WPS as per ASME Sec.IX (3.2)	
11.15		TEA	
11.30		Qualification as per ASME Sec.IX (3.3, 3.4)	
01.00		LUNCH	
01.30		Common causes of discontinuities related to internal inconsistencies and weld metal irregularities (4.4)	
03.00		TEA	
03.15-		Common causes of discontinuities to weld and	
04.45		base metal properties (4.5)	
III		09.30	Review
	09.45	Introduction to Destructive Testing Methods (5.1)	
	11.15	TEA	
	11.30	Preparation of a WPS	
	01.00	LUNCH	
	01.30	Open Session	
	03.00	TEA	
	03.15-	Course Evaluation & Valedictory function	
	04.45		