

Sub: We invite the nomination for **Welding Procedures & Qualifications (QA-2)**
(From 23rd to 25th November 2009)

Dear Sir,

We invite your kind attention to the above programme scheduled in the month of November 2009. This programme is designed and developed by the AIWT and use training material from renowned American Institute. Topics are well supported by the Video cassettes, workshop practices and case-studies. A copy of course content is enclosed for your kind perusal.

Our **QA-2** programme deals with Qualification, Documentation and Approval of Welding Procedures & Welder's Performance. This will enable your Managers, Senior Engineers and Engineers to deal with the demands placed by the Codes and Standards for welding. It will be useful for the industries having and preparing for ISO 9000, API, ASME, AWS or Company Certifications.

Seats for the participants may also be **reserved by Fax / Phone**. The course fees is **Rs. 10,000/- (+ 10.3% Service Tax)** per participant, which includes the cost of course materials only. Participants will have to make own arrangements for their lodging / boarding and local transport.

Please note, that the **seats are booked on first-come-first served basis**. The course fee is accepted by **Demand Draft / Local Cheque payable to ADOR WELDING LIMITED, Pune**

We continue to look forward to your active participation in our training programmes. If you require any further information, please feel free to write / fax / email on cmo@adorians.com or aiwt@adorians.com

You may also visit us on our website <http://www.adorwelding.com>

Thanking you and looking forward to your valued support.

Yours faithfully,
For ADOR WELDING LIMITED,
V. S. Marathe
ADOR Institute of Welding Technology (AIWT),
Tel: 020 - 4070 6316
Mobile: 095525 92568

WELDING PROCEDURES & QUALIFICATIONS (QA-2)

Conducted during 23rd to 25th November 2009
At - ADOR Institute of Welding Technology (AIWT)
A-108 'H' Block MIDC - Pimpri, Pune 411 018

DAY	SESSION	PROGRAMME
I	09.30	Welcome Address
	09.45	Purpose of Welding Procedures & Qualifications
	11.15	TEA
	11.30	Welding Procedure Specification/PQR (3.1)
	01.00	LUNCH
	01.30	Procedure & Performance Qualification
	03.00	TEA
	03.15-	Application of ASME Sec. IX
	04.45	
II	09.30	Review
	09.45	Preparation WPS as per ASME Sec. IX (3.2)
	11.15	TEA
	11.30	Qualification as per ASME Sec. IX (3.3, 3.4)
	01.00	LUNCH
	01.30	Common causes of discontinuities related to internal inconsistencies and weld metal irregularities (4.4)
	03.00	TEA
	03.15-	Common causes of discontinuities to weld and
	04.45	base metal properties (4.5)
III	09.30	Review
	09.45	Introduction to Destructive Testing Methods (5.1)
	11.15	TEA
	11.30	Preparation of a WPS
	01.00	LUNCH
	01.30	Open Session
	03.00	TEA
	03.15-	Course Evaluation & Valedictory function
	04.45	